

Cree[®] XLamp[®] XP-E2 LEDs



PRODUCT DESCRIPTION

The XLamp XP-E2 LED builds on the unprecedented performance of the original XP-E by increasing lumen output up to 20% while providing a single die LED point source for precise optical control. The XP-E2 LED shares the same footprint as the original XP-E, providing a seamless upgrade path to more lumens and/or greater efficiency while shortening the design cycle for existing XP customers.

XLamp XP-E2 LEDs are the ideal choice for lighting applications where high light output and maximum efficacy are required, such as LED retrofit lamps, outdoor, portable, indoor directional, emergency vehicle or architectural.



FEATURES

- Available in white, outdoor white, 80-CRI, 85-CRI, 90-CRI white, royal blue, blue, green, amber, red-orange & red
- ANSI-compatible chromaticity
 bins
- White binned at 85 °C
- Maximum drive current: 1 A
- Low thermal resistance: as low as 5 °C/W
- Wide viewing angle: 110°-135°
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable JEDEC J-STD-020C compatible
- Electrically neutral thermal path
- UL-recognized component (E349212)





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CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		9	
Thermal resistance, junction to solder point - green	°C/W		15	
Thermal resistance, junction to solder point - amber	°C/W		7	
Thermal resistance, junction to solder point - red-orange, red	°C/W		5	
Viewing angle (FWHM) - white	degrees		110	
Viewing angle (FWHM) - royal blue, blue, green	degrees		135	
Viewing angle (FWHM) - amber, red-orange, red	degrees		130	
Temperature coefficient of voltage - white	mV/°C		-2.3	
Temperature coefficient of voltage - royal blue, blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - amber, red-orange, red	mV/°C		-1.8	
ESD withstand voltage (HBM per Mil-Std-883D)- white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red			Class 2	
DC forward current	mA			1000
Reverse voltage	V			5
Forward voltage (@ 350 mA, 85 °C) - white	V		2.9	3.25
Forward voltage (@ 700 mA, 85 °C) - white			3.05	
Forward voltage (@ 1000 mA, 85 °C) - white			3.15	
Forward voltage (@ 350 mA, 25 °C) - royal blue, blue	V		3.1	3.5
Forward voltage (@ 350 mA, 25 °C) - green	V		3.2	3.6
Forward voltage (@ 350 mA, 25 °C) - amber, red-orange, red	V		2.2	2.6
Forward voltage (@ 1000 mA, 25 °C) - royal blue, blue	V		3.4	
Forward voltage (@ 1000 mA, 25 °C) - green	V		3.7	
Forward voltage (@ 1000 mA, 25 °C) - amber, red-orange, red	V		2.65	
LED junction temperature	°C			150



FLUX CHARACTERISTICS (T₁ = 85 °C) - WHITE

The following table provides several base order codes for XLamp XP-E2 LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP Family Binning and Labeling document.

Color	CCT Range		CCT Range Base Order Codes Min. Luminous Flux (Im) @ 350 mA		Luminous I	l Minimum Flux (lm)** 5 °C	Order Code	
	Min.	Max.	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1.0 A	
			Q4	100	116	171	218	XPEBWT-L1-0000-00C51
Caal White	F000 K	10,000 //	Q5	107	124	183	233	XPEBWT-L1-0000-00D51
Cool White	5000 K	10,000 K	R2	114	132	195	249	XPEBWT-L1-0000-00E51
			R3	122	142	209	266	XPEBWT-L1-0000-00F51
			Q4	100	116	171	218	XPEBWT-01-0000-00CC2
Outdoor	4000 K	5300 K	Q5	107	124	183	233	XPEBWT-01-0000-00DC2
White	4000 K	2200 K	R2	114	132	195	249	XPEBWT-01-0000-00EC2
			R3	122	142	209	266	XPEBWT-01-0000-00FC2
			Q4	100	116	171	218	XPEBWT-L1-0000-00CE4
Neutral White	3700 K	0 К 5300 К	Q5	107	124	183	233	XPEBWT-L1-0000-00DE4
			R2	114	132	195	249	XPEBWT-L1-0000-00EE4
80-CRI	2200 K	4300 K	Q2	87.4	101	150	191	XPEBWT-H1-0000-00AE7
White	2200 K	4300 K	Q3	93.9	109	161	205	XPEBWT-H1-0000-00BE7
			Q2	87.4	101	150	191	XPEBWT-L1-0000-00AE7
Warm White	2200 K	3700 K	Q3	93.9	109	161	205	XPEBWT-L1-0000-00BE7
			Q4	100	116	171	218	XPEBWT-L1-0000-00CE7
			P2	67.2	78.0	115	147	XPEBWT-P1-0000-007E7
85-CRI		2200 //	P3	73.9	85.7	127	161	XPEBWT-P1-0000-008E7
White	2600 K	3200 K	P4	80.6	93.5	138	176	XPEBWT-P1-0000-009E7
			Q2	87.4	101	150	191	XPEBWT-P1-0000-00AE7
			P2	67.2	78.0	115	147	XPEBWT-U1-0000-007E7
90-CRI White	2600 K	3200 K	P3	73.9	85.7	127	161	XPEBWT-U1-0000-008E7
			P4	80.6	93.5	138	176	XPEBWT-U1-0000-009E7

Notes:

Cree maintains a tolerance of ± 7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements.

- Typical CRI for Cool White (5000 K 10,000 K CCT) is 70.
- Typical CRI for Neutral White (3700 K 5300 K CCT) is 75.
- Typical CRI for Outdoor White (4000 K 5300 K CCT) is 70.
- Typical CRI for Warm White (2200 K 3700 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 85-CRI White is 85.
- Minimum CRI for 90-CRI White is 90.
- \ast $\;$ Flux values @ 25 °C are calculated and for reference only.
- ** Calculated flux values at 700 mA and 1 A are for reference only.



FLUX CHARACTERISTICS (T₁ = 25 °C) - COLOR

The following table provides several base order codes for XLamp XP-E2 color LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP Family Binning and Labeling document.

	Minimum Radiant Flux @ 350 mA		ant Flux @ Dominant Wavelength Range		Dominant Wavelength Range		
Color		- 1	Min.		Max.		Order Codes,
	Group	Flux (mW)	Group	DWL (nm)	Group	DWL (nm)	
	30	450	D3	450	D5	465	XPEBRY-L1-0000-00J01
	31	475	D3	450	D5	465	XPEBRY-L1-0000-00K01
Royal	32	500	D3	450	D5	465	XPEBRY-L1-0000-00L01
Blue	33	525	D3	450	D5	465	XPEBRY-L1-0000-00M01
	34	550	D3	450	D5	465	XPEBRY-L1-0000-00N01
	35	575	D3	450	D5	465	XPEBRY-L1-0000-00P01

	Domi	nant Wav	elength R	lange	Order Min.									
Color	Min.		Max.		Luminous Flux (Im) @ 350 mA		Order Code							
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)									
												K2	30.6	XPEBBL-L1-0000-00Y01
Blue	B3	465	B6	R6	RG	RC	40E	К3	35.2	XPEBBL-L1-0000-00Z01				
Diue	53	405		485	485	M2	39.8	XPEBBL-L1-0000-00201						
						M3	45.7	XPEBBL-L1-0000-00301						

	Dominant Wavelength Range		Base Order Codes Min.												
Color	Min.		Max.		Luminous Flux (Im) @ 350 mA		Order Code								
	Group	DWL (nm)	Group			Flux (lm)									
			G4 5		Q2	87.4	XPEBGR-L1-0000-00A01								
													Q3	93.9	XPEBGR-L1-0000-00B01
Green	G2	520		525	G4 535	Q4	100	XPEBGR-L1-0000-00C01							
Green	62	G2 520	64	222	Q5	107	XPEBGR-L1-0000-00D01								
					R2	114	XPEBGR-L1-0000-00E01								
				R3	122	XPEBGR-L1-0000-00F01									

Note: Cree maintains a tolerance of \pm 7% on flux and power measurements and \pm 1 nm on dominant wavelength measurements.



FLUX CHARACTERISTICS (T₁ = 25 °C) - COLOR (CONTINUED)

	Domi	nant Wav	elength F												
Color	Min.		Max.		Codes Min. Luminous Flux (Im) @ 350 mA		Order Code								
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)									
													N4	62.0	XPEBAM-L1-0000-00601
Amber	A2	585	A3	٨3	۵3	FOF	595	P2	67.2	XPEBAM-L1-0000-00701					
Ambei	AZ	A2 585		292	P3	73.9	XPEBAM-L1-0000-00801								
					P4	80.6	XPEBAM-L1-0000-00901								

	Color Min.		elength R	lange	Base Order Codes Min.							
Color			Max.		Luminous Flux (Im) @ 350 mA		Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)							
			04		P2	67.2	XPEBRO-L1-0000-00701					
							4 620	620	P3	73.9	XPEBRO-L1-0000-00801	
Red- Orange	03	610		04	04	04			620	620	620	P4
_	-				Q2	87.4	XPEBRO-L1-0000-00A01					
					Q3	93.9	XPEBRO-L1-0000-00B01					

	Domi	nant Wav	elength F	lange	ge Base Order Codes Min.									
Color	Min.		Max.		Luminous Flux (Im) @ 350 mA		Order Code							
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)									
			R3	P3 630	23							N3	56.8	XPEBRD-L1-0000-00501
Red	R2	620				83 630	N4	62.0	XPEBRD-L1-0000-00601					
Reu	R2	020		630	P2	67.2	XPEBRD-L1-0000-00701							
					Р3	73.9	XPEBRD-L1-0000-00801							

Note: Cree maintains a tolerance of \pm 7% on flux and power measurements and \pm 1 nm on dominant wavelength measurements.



RELATIVE SPECTRAL POWER DISTRIBUTION





RELATIVE FLUX VS. JUNCTION TEMPERATURE (I_F = 350 mA)



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ELECTRICAL CHARACTERISTICS (T_j = 85 °C)



ELECTRICAL CHARACTERISTICS (T₁ = 25 °C)





RELATIVE FLUX VS. CURRENT (T₁ = 85 °C)



RELATIVE FLUX VS. CURRENT (T₁ = 25 °C)



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RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE - WARM WHITE*

* Warm White XLamp XP-E2 LEDs have a typical CRI of 80.



TYPICAL SPATIAL DISTRIBUTION









THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



Royal Blue, Blue



Green

1200

1000

800

600

400

200

0

0

 $Rj-a = 30^{\circ}C/W$

 $R_{j-a} = 35^{\circ}C/W$

20

40

60

Ambient Temperature (°C)

Maximum Current (mA)

1000 Maximum Current (mA) 800 600 Rj-a = 20°C/W $Rj-a = 25^{\circ}C/W$

100

120

140

80

Amber, Red-Orange, Red







REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XP-E2 LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



Profile Feature	Lead-Based Solder	Lead-Free Solder
Average Ramp-Up Rate (Ts _{max} to Tp)	3 °C/second max.	3 °C/second max.
Preheat: Temperature Min (Ts _{min})	100 °C	150 °C
Preheat: Temperature Max (Ts _{max})	150 °C	200 °C
Preheat: Time (ts _{min} to ts _{max})	60-120 seconds	60-180 seconds
Time Maintained Above: Temperature (T_L)	183 °C	217 °C
Time Maintained Above: Time (t_L)	60-150 seconds	60-150 seconds
Peak/Classification Temperature (Tp)	215 °C	260 °C
Time Within 5 °C of Actual Peak Temperature (tp)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6 °C/second max.	6 °C/second max.
Time 25 °C to Peak Temperature	6 minutes max.	8 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



NOTES

Lumen Maintenance Projections

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document at www.cree.com/xlamp_app_notes/LM80_results.

Please read the XLamp Long-Term Lumen Maintenance application note at www.cree.com/xlamp_app_notes/lumen_ maintenance for more details on Cree's lumen maintenance testing and forecasting. Please read the XLamp Thermal Management application note at www.cree.com/xlamp_app_notes/thermal_management for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

In testing, Cree has found XLamp XP-E2 LEDs to have unlimited floor life in conditions \leq 30 °C/85% relative humidity (RH). Moisture testing included a 168-hour soak at 85 °C/85% RH followed by 3 reflow cycles, with visual and electrical inspections at each stage.

Cree recommends keeping XLamp LEDs in their sealed moisture-barrier packaging until immediately prior to use. Cree also recommends returning any unused LEDS to the resealable moisture-barrier bag and closing the bag immediately after use.

UL Recognized Component

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory Claim

WARNING: Do not look at exposed lamp in operation. Eye injury can result. See LED Eye Safety at www.cree.com/ xlamp_app_notes/led_eye_safety.



All measurements are \pm .13 mm unless otherwise indicated.

MECHANICAL DIMENSIONS



Top View



Recommended PCB Solder Pad

Bottom View



Recommended Stencil Pattern Hatched Area is Opening



TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.



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PACKAGING

