

Cree[®] XLamp[®] XP-E LEDs



PRODUCT DESCRIPTION

The XLamp® XP-E LED combines the proven lighting-class performance and reliability of the XLamp XR-E LED in a package with 80% smaller footprint. The XLamp XP-E LED continues Cree's history of innovation in LEDs for lighting applications with wide viewing angle, symmetrical package, unlimited floor life and electrically neutral thermal path.

Cree XLamp LEDs bring high performance and quality of light to a wide range of lighting applications, including color-changing, portable and personal, outdoor, indoordirectional, transportation, stage and studio, commercial, horticulture and emergency-vehicle lighting.

FEATURES

- Available in white, outdoor white, 80-CRI, 85-CRI and 90-CRI white, royal blue, blue, green, amber, red-orange, red & photo red
- Maximum drive current: up to 1 A
- Low thermal resistance: as low as 8 °C/W
- Maximum junction temperature: 150 °C
- Wide viewing angle: 115°-130°
- Unlimited floor life at
 ≤ 30 °C/85% RH
- Reflow solderable JEDEC J-STD-020C compatible
- Electrically neutral thermal path
- RoHS- and REACh-compliant
- UL-recognized component (E349212)



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CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		9	
Thermal resistance, junction to solder point - green	°C/W		15	
Thermal resistance, junction to solder point - amber, red-orange, red, photo red	°C/W		8	
Viewing angle (FWHM) - white	degrees		115	
Viewing angle (FWHM) - royal blue, blue, green, amber, red-orange, red, photo red	degrees		130	
Temperature coefficient of voltage - white	mV/°C		-3.0	
Temperature coefficient of voltage - royal blue, blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - amber	mV/°C		-1.2	
Temperature coefficient of voltage - red-orange, red	mV/°C		-1.8	
Temperature coefficient of voltage - photo red	mV/°C		-3.0	
ESD withstand voltage (HBM per Mil-Std-883D) - white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red, photo red			Class 2	
DC forward current - white, royal blue, blue, green	mA			1000
DC forward current - amber	mA			500
DC forward current - red-orange, red, photo red	mA			700
Reverse voltage	V			5
Forward voltage (@ 350 mA) - white	V		3.05	3.9
Forward voltage (@ 350 mA) - royal blue, blue	V		3.1	3.9
Forward voltage (@ 350 mA) - green	V		3.3	3.9
Forward voltage (@ 350 mA) - amber, red-orange, red, photo red	V		2.1	2.5
Forward voltage (@ 500 mA) - amber	V		2.3	
Forward voltage (@ 700 mA) - white	V		3.3	
Forward voltage (@ 700 mA) - red-orange, red, photo red	V		2.3	
Forward voltage (@ 1000 mA) - white, royal blue, blue	V		3.5	
Forward voltage (@ 1000 mA) - green	V		3.8	
LED junction temperature	°C			150



FLUX CHARACTERISTICS ($T_1 = 25$ °C) - WHITE

The following table provides several base order codes for XLamp XP-E LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP LED Family Binning and Labeling document.

Color	CCT Range		Min. Lumi	ler Codes nous Flux 350 mA	Order Code
	Min.	Max.	Group	Flux (lm)	
			Q4	100	XPEWHT-L1-0000-00C01
Cool White	5000 K	10,000 K	Q5	107	XPEWHT-L1-0000-00D01
Cool Wille	3000 K	10,000 K	R2	114	XPEWHT-L1-0000-00E01
			R3	122	XPEWHT-L1-0000-00F01
			Q4	100	XPEWHT-01-0000-00CC2
Outdoor	4000 K	5300 K	Q5	107	XPEWHT-01-0000-00DC2
White	4000 K	3300 K	R2	114	XPEWHT-01-0000-00EC2
			R3	122	XPEWHT-01-0000-00FC2
			Q3	93.9	XPEWHT-L1-0000-00BE4
Neutral White	3700 K	5300 K	Q4	100	XPEWHT-L1-0000-00CE4
			Q5	107	XPEWHT-L1-0000-00DE4
80-CRI	2600 K	4300 K	P4	80.6	XPEWHT-H1-0000-009E7
White	2000 K	4300 K	Q2	87.4	XPEWHT-H1-0000-00AE7
			P4	80.6	XPEWHT-L1-0000-009E7
Warm White	2600 K	3700 K	Q2	87.4	XPEWHT-L1-0000-00AE7
			Q3	93.9	XPEWHT-L1-0000-00BE7
			N4	62.0	XPEWHT-P1-0000-006E7
85-CRI	2600 16	2200 14	P2	67.2	XPEWHT-P1-0000-007E7
White	2600 K 3200 K	Р3	73.9	XPEWHT-P1-0000-008E7	
			P4	80.6	XPEWHT-P1-0000-009E7
			N4	62.0	XPEWHT-U1-0000-006E7
90-CRI White	2600 K	3200 K	P2	67.2	XPEWHT-U1-0000-007E7
			Р3	73.9	XPEWHT-U1-0000-008E7

Notes:

- Cree maintains a tolerance of \pm 7% on flux and power measurements, \pm 0.005 on chromaticity (CCx, CCy) measurements and \pm 2 on CRI measurements.
- Typical CRI for Cool White (5000 K 10,000 K CCT) is 70.
- Typical CRI for Neutral White (3700 K 5300 K CCT) is 75.
- Typical CRI for Outdoor White (4000 K 5300 K CCT) is 70.
- Typical CRI for Warm White (2600 K 3700 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 85-CRI White is 85.
- Minimum CRI for 90-CRI White is 90.



FLUX CHARACTERISTICS ($T_1 = 25 \text{ °C}$) - COLOR

The following table provides several base order codes for XLamp XP-E LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP LED Family Binning and Labeling document.

	Domi	nant Wav	elength F	Range		rder Codes	
Color	Min.		Max.		Min. Radiant Flux (mW) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)	
					14	350	XPEROY-L1-0000-00901
Royal Blue	D3	450	D5	465	15	425	XPEROY-L1-0000-00A01
					16	500	XPEROY-L1-0000-00B01

	Domi	nant Wav	elength F	Range		rder Codes	
Color	Min.		Max.		Min. Luminous Flux (Im) @ 350 mA		Order Code
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)	
					K2	30.6	XPEBLU-L1-0000-00Y01
Blue	В3	465	В6	485	K3	35.2	XPEBLU-L1-0000-00Z01
					M2	39.8	XPEBLU-L1-0000-00201

	Domi	nant Wav	elength R	lange		rder Codes minous Flux							
Color	Mi	Min.		Max.		@ 350 mA	Order Code						
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)							
			C4		P4	80.6	XPEGRN-L1-0000-00901						
				G4 5	G4 535	C	Q2	87.4	XPEGRN-L1-0000-00A01				
Green	G2	520				G4 535	E2E	-	93.9	XPEGRN-L1-0000-00B01			
Green	G2	2 320	G2 520 G				G4	333	G4 333	G4 535	Q4	100	XPEGRN-L1-0000-00C01
											Q5	107	XPEGRN-L1-0000-00D01
											R2	114	XPEGRN-L1-0000-00E01

Note: Cree maintains a tolerance of \pm 7% on flux and power measurements and \pm 1 nm on dominant wavelength measurements.



FLUX CHARACTERISTICS ($T_{j} = 25 \text{ °C}$) - COLOR (CONTINUED)

	Domi	Dominant Wavelength Range				rder Codes							
Color	Mi	Min.		Min. Max.		Min. Luminous Flux (lm) @ 350 mA		Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)							
					М3	45.7	XPEAMB-L1-0000-00301						
				А3	А3	А3					N2	51.7	XPEAMB-L1-0000-00401
										N3	56.8	XPEAMB-L1-0000-00501	
Amber	A2	585	585 A3 595 N4 62.				62.0	XPEAMB-L1-0000-00601					
										P2	67.2	XPEAMB-L1-0000-00701	
					Р3	73.9	XPEAMB-L1-0000-00801						
					P4	80.6	XPEAMB-L1-0000-00901						

	Domi	ninant Wavelength Range				rder Codes						
Color	Min.		Max.		Min. Luminous Flux (Im) @ 350 mA		Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)						
			O4	O4 62	04	O4		N3	56.8	XPERDO-L1-0000-00501		
										N4	62.0	XPERDO-L1-0000-00601
Red-	03	610					620	P2	67.2	XPERDO-L1-0000-00701		
Orange	03	010					04	020	Р3	73.9	XPERDO-L1-0000-00801	
												P4
					Q2	87.4	XPERDO-L1-0000-00A01					

	Domi	Dominant Wavelength Range				rder Codes				
Color	Min.		Min. Max.		Min. Luminous Flux (lm) @ 350 mA		Order Code			
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)				
					М3	45.7	XPERED-L1-0000-00301			
			n 2	R3 630	20 R3 6	כח	620	N2	51.7	XPERED-L1-0000-00401
Red	R2	620						620	620	N3
Reu	IXZ	K2 020	020			630	N4	62.0	XPERED-L1-0000-00601	
										P2
					Р3	73.9	XPERED-L1-0000-00801			

Note: Cree maintains a tolerance of \pm 7% on flux and power measurements and \pm 1 nm on dominant wavelength measurements.



FLUX CHARACTERISTICS ($T_1 = 25 \text{ °C}$) - COLOR (CONTINUED)

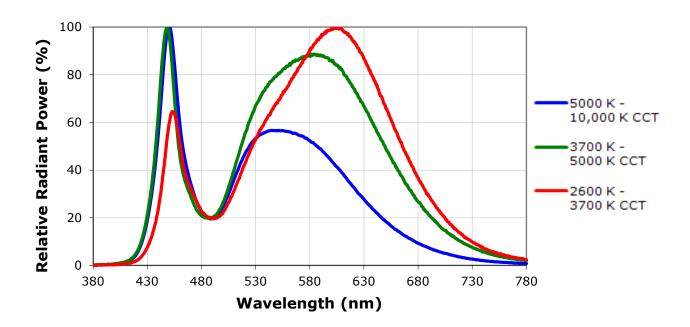
	Pea	ak Wavel	ength Rar	ige		rder Codes		
Color	Mi	n.	Ма	Min. Radiant Max. (mW) @ 350			Order Code	
	Group	PWL (nm)	Group	PWL (nm)	Group	Flux (mW)		
Photo	P2	650	DE	P5	670	13	300	XPEPHR-L1-0000-00801
Red	r2	030	F3	070	14	350	XPEPHR-L1-0000-00901	

Note: Cree maintains a tolerance of \pm 7% on flux and power measurements and \pm 1 nm on peak wavelength measurements.

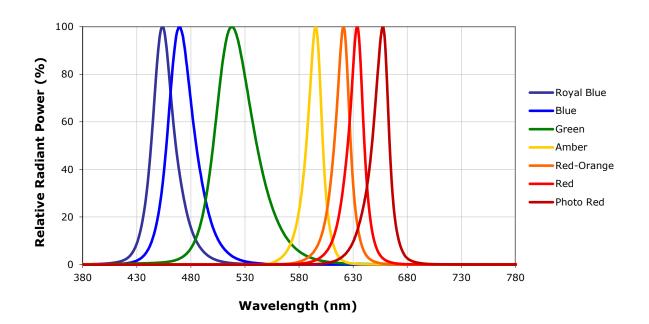


RELATIVE SPECTRAL POWER DISTRIBUTION

White

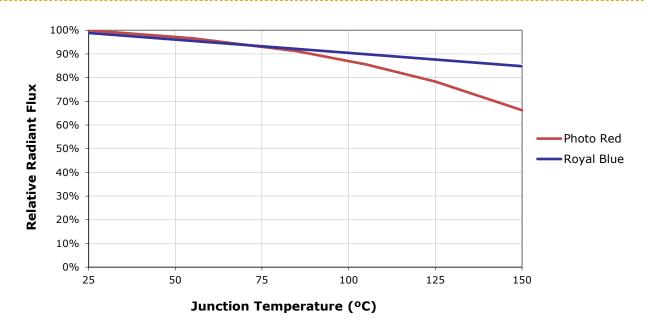


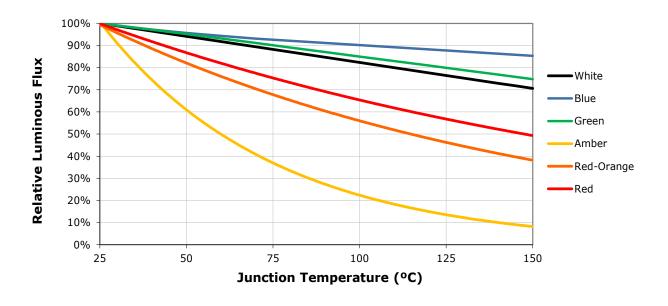
Color





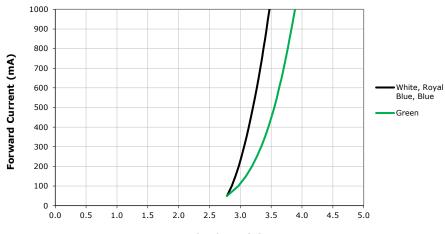
RELATIVE FLUX VS. JUNCTION TEMPERATURE ($I_F = 350 \text{ mA}$)



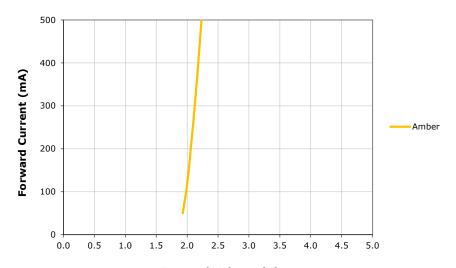




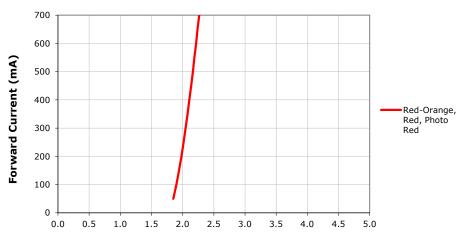
ELECTRICAL CHARACTERISTICS (T_j = 25 °C)



Forward Voltage (V)



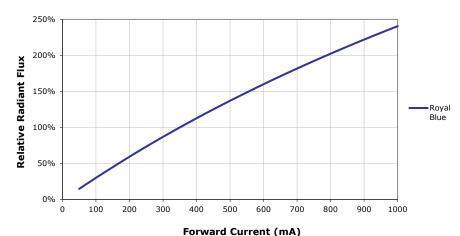
Forward Voltage (V)

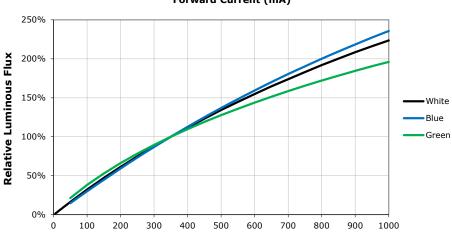


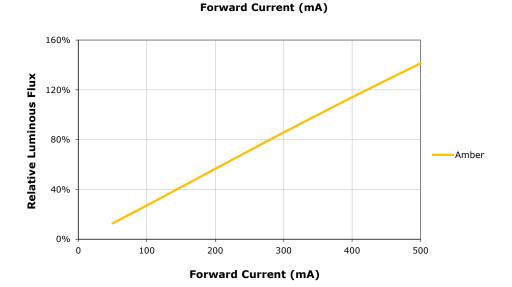
Forward Voltage (V)



RELATIVE FLUX VS. CURRENT ($T_{_{\rm J}}$ = 25 °C)

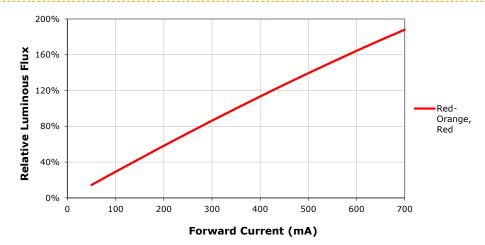


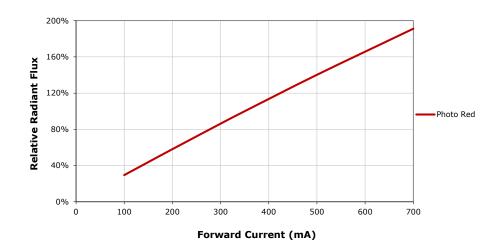






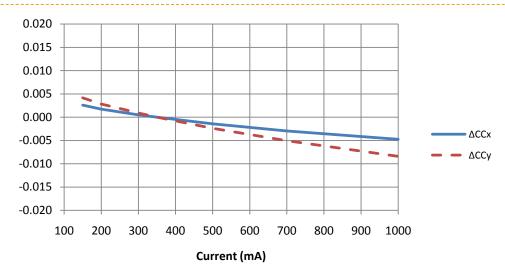
RELATIVE FLUX VS. CURRENT ($T_1 = 25 \, ^{\circ}$ C) - CONTINUED

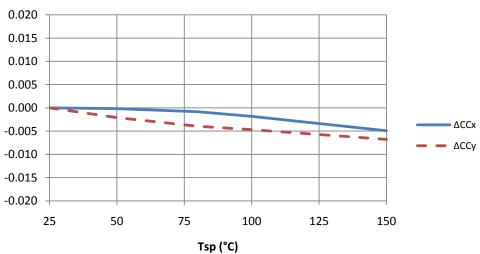






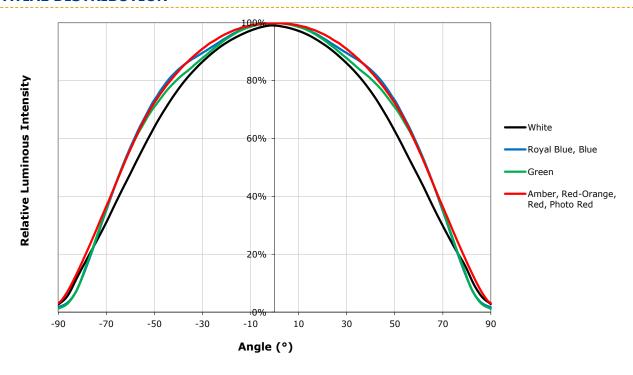
RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE - WARM WHITE







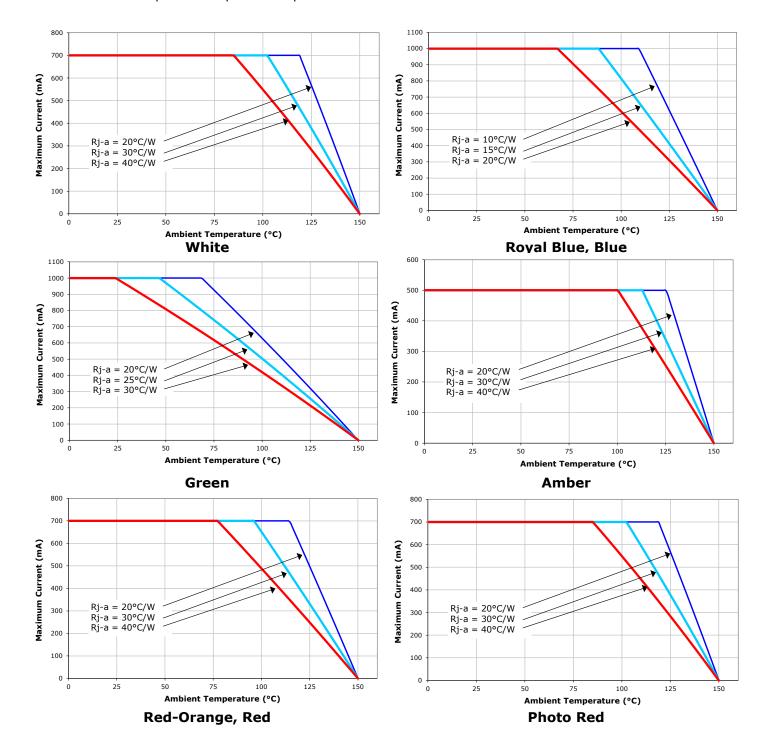
TYPICAL SPATIAL DISTRIBUTION





THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

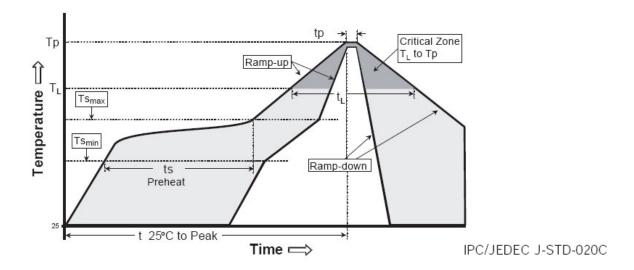




REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XP-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



Profile Feature	Lead-Based Solder	Lead-Free Solder
Average Ramp-Up Rate (Ts _{max} to Tp)	3 °C/second max.	3 °C/second max.
Preheat: Temperature Min (Ts _{min})	100 °C	150 °C
Preheat: Temperature Max (Ts _{max})	150 °C	200 °C
Preheat: Time (ts _{min} to ts _{max})	60-120 seconds	60-180 seconds
Time Maintained Above: Temperature (T_L)	183 °C	217 °C
Time Maintained Above: Time (t _L)	60-150 seconds	60-150 seconds
Peak/Classification Temperature (Tp)	215 °C	260 °C
Time Within 5 °C of Actual Peak Temperature (tp)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6 °C/second max.	6 °C/second max.
Time 25 °C to Peak Temperature	6 minutes max.	8 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



NOTES

Lumen Maintenance Projections

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

In testing, Cree has found XLamp XP-E LEDs to have unlimited floor life in conditions \leq 30 °C/85% relative humidity (RH). Moisture testing included a 168-hour soak at 85 °C/85% RH followed by 3 reflow cycles, with visual and electrical inspections at each stage.

Cree recommends keeping XLamp LEDs in their sealed moisture-barrier packaging until immediately prior to use. Cree also recommends returning any unused LEDs to the resealable moisture-barrier bag and closing the bag immediately after use.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

REACh Compliance

REACh substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

UL Recognized Component

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory Claim

WARNING: Do not look at exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

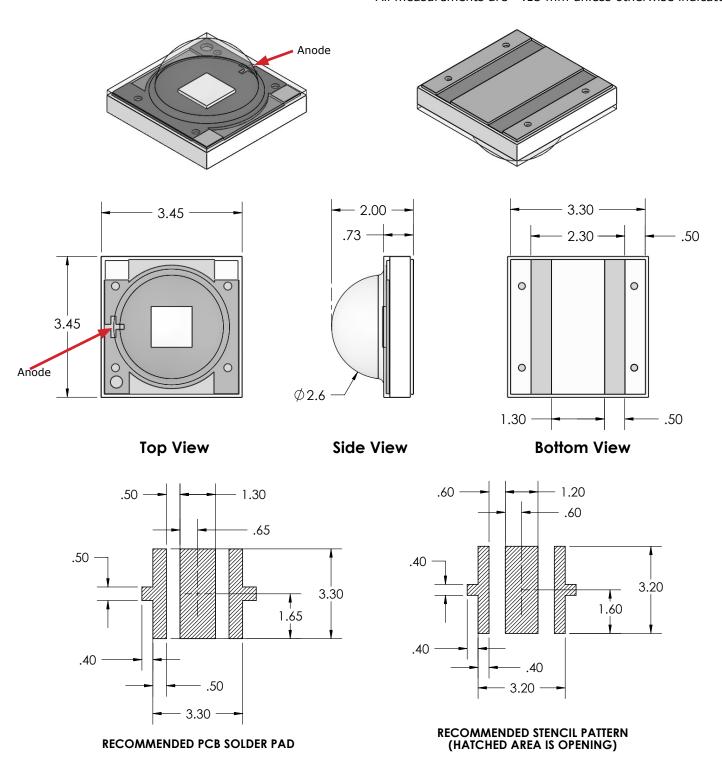
Intellectual Property

For remote phosphor applications, a separate license to certain Cree patents is required.



MECHANICAL DIMENSIONS ($T_A = 25$ °C)

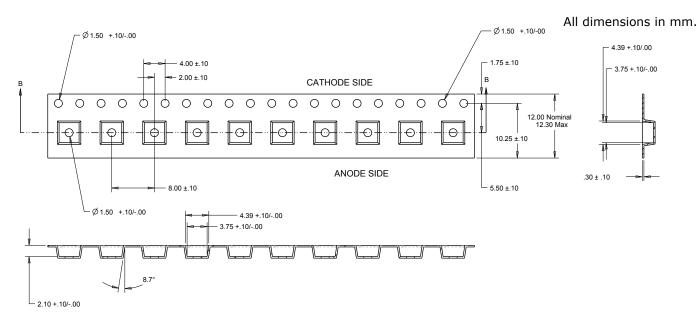
All measurements are $\pm .13$ mm unless otherwise indicated.

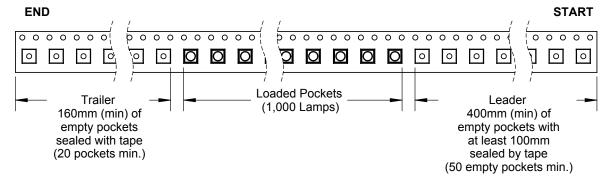


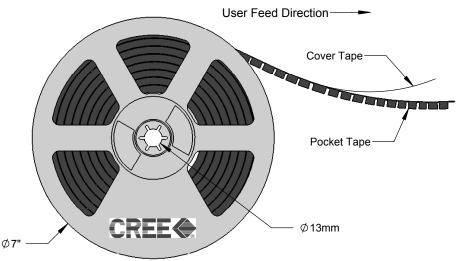


TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.



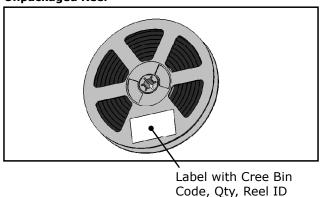






PACKAGING

Unpackaged Reel



Packaged Reel

